

OPERATIONS PROCEDURE FOR CRAIG HYDRAULIC WEDGE LOCK COUPLER WITH CRAIG HYDRAULIC KIT

TOLL FREE TECHNICAL SUPPORT: 1-800-565-5007

TO ATTACH COUPLER TO AN ATTACHMENT:

1. Remove lock pins from the coupler.
2. Curl coupler fully inwards so that the bucket curl cylinder goes over relief as shown in figure 1.1.
3. Press the in-cab control box "power on/off", the green light on the switch will illuminate and a buzzer will sound, as shown in figure 1.2.
4. Press the "control confirm" button within five seconds of turning on the switch. The green light will begin flashing and the buzzer will pulsate. This means the cylinder is activated and has extended the wedge bar.
5. Line up the coupler of the attachment and couple them together.
6. Once coupled, press the "power on/off" button. Both the light and the buzzer will turn off, indicating that the cylinder has retracted the wedge bar. This means that the wedge is now fully engaged in the attachment and that the coupler is secured on the attachment.
7. Visually inspect the coupler and attachment to ensure they are not misaligned.
8. Replace the safety lock pins and secure them.

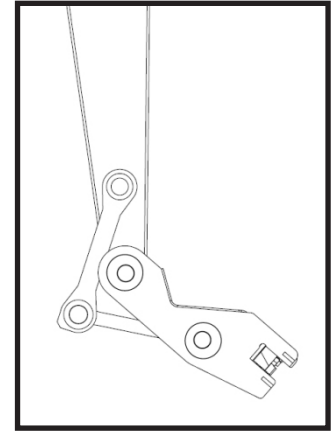


FIGURE 1.1 - COUPLER CURLED



FIGURE 1.2 - DROMONE CONTROL BOX

HARTLAND BRANCH
96 McLean Avenue
Hartland, New Brunswick
E7P 2K5 Canada

CAMBRIDGE BRANCH
315 Thompson Drive
Cambridge, Ontario
N1T 2B3 Canada

BLACKFALDS BRANCH
88 27323 TWP Rd 394
Lacombe County, Alberta
T4M 0S1 Canada

LAWRENCEBURG BRANCH
408 Commerce Way
Ethridge, Tennessee
38456 USA

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TO DETACH THE COUPLER FROM AN ATTACHMENT:

1. Remove lock pins from the coupler.
2. Curl coupler and bucket fully inwards so that the bucket curl cylinder goes over relief as shown in figure 1.3.
3. Press the in-cab control box "power on/off", the green light on the switch will illuminate and a buzzer will sound.
4. Press the "control confirm" button within five seconds of turning on the switch. The green light will begin flashing and the buzzer will pulsate. This means the cylinder is activated and has extended the wedge bar.
5. The coupler is now free to disengage from the attachment. Detach the coupler completely from the attachment.
6. Once uncoupled, press the "power on/off" button. Both the light and the buzzer will turn off, indicating that the cylinder has retracted the wedge bar. This means that the wedge is now fully engaged and that the lock pins can be replaced.
7. Replace the safety lock pins and secure them.

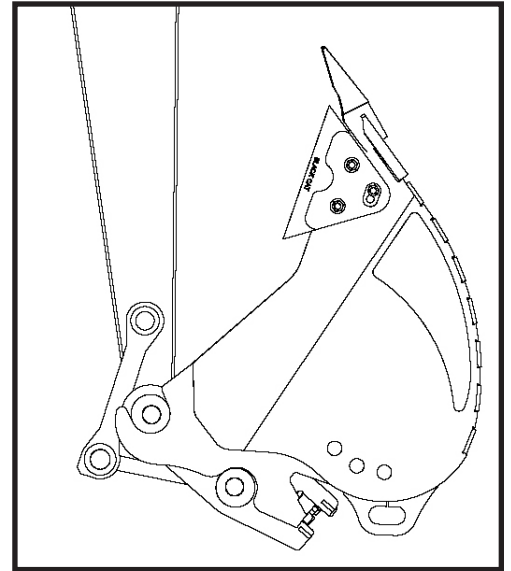


FIGURE 1.3 - BUCKET CURLED

HARTLAND BRANCH
96 McLean Avenue
Hartland, New Brunswick
E7P 2K5 Canada

CAMBRIDGE BRANCH
315 Thompson Drive
Cambridge, Ontario
N1T 2B3 Canada

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