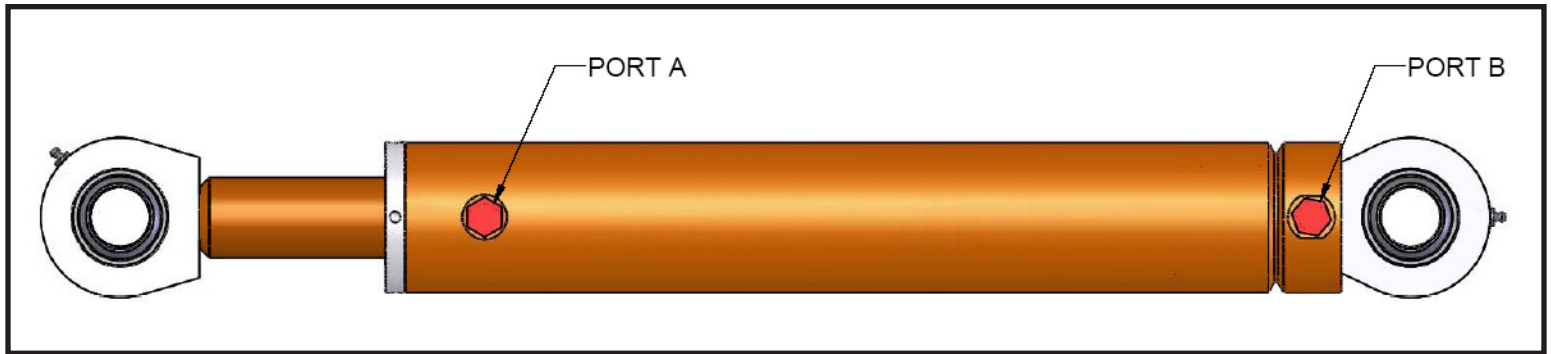


PROCEDURE FOR TESTING A LEAKING CYLINDER

TOLL FREE TECHNICAL SUPPORT: 1-800-565-5007

When suspecting an internal leak in a cylinder, Craig recommends the following procedure for testing the cylinder:



1. Cap the "B" port of the cylinder.
2. Apply pressure to the "a" port of the cylinder. If the piston seals are leaking then there will be pressure leaking across the piston. This pressure, when acting on the larger cross sectional area of the "B" side of the piston, will cause the shaft to extend.
3. If this test results in the shaft/rod of the cylinder extending, you have confirmed that there is a leak and the cylinder should be opened up to be examined for damaged seals.

All Craig cylinders contain a part number stamped on the barrel of the cylinder. If parts are required, call the Craig order desk at 1-800-565-5007 and ask for parts. We highly recommend having a serial number of the attachment on hand when calling to ensure proper replacement cylinder parts are ordered.

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